

## Aluminum & Non-Ferrous



DLC Coated

### Aluminum & Non-Ferrous, 5-Flute, Square & Corner Radius, Neck Relief, 35° Helix

Cutter Ø	Decimal Equiv	Flute Length	OAL	Length Below Shank	Neck Ø	Corner Radius	Shank Ø	DLC Coated Part #
1	1.0000	1-1/2	6	3-1/8	.960	—	1	<a href="#">REA5397</a>
1	1.0000	1-1/2	6	3-1/8	.960	.030	1	<a href="#">REA5399</a>
1	1.0000	1-1/2	6	3-1/8	.960	.125	1	<a href="#">REA5402</a>
1	1.0000	1-1/2	7	4-1/8	.960	—	1	<a href="#">REA5404</a>
1	1.0000	1-1/2	7	4-1/8	.960	.030	1	<a href="#">REA5406</a>
1	1.0000	1-1/2	7	4-1/8	.960	.125	1	<a href="#">REA5409</a>

Carbide Endmills



Speeds & Feeds page 188.  
Tool application data pages 208-212.

Tolerances	Diameter	Shank	Radius
Fractional	-0.0001, -0.0004	h6	+0.0015, -0.0015

For specific shank tolerance information please see page 200.